

**SKILLS FRAMEWORK FOR PRECISION ENGINEERING  
TECHNICAL SKILLS AND COMPETENCIES (TSC) REFERENCE DOCUMENT**

<b>TSC Category</b>	Precision Manufacturing Process					
<b>TSC</b>	Jigs and Fixture Design					
<b>TSC Description</b>	Facilitate implementation of production operations through the design of jigs and fixtures required for manufacturing activities					
<b>TSC Proficiency Description</b>	<b>Level 1</b>	<b>Level 2</b>	<b>Level 3</b>	<b>Level 4</b>	<b>Level 5</b>	<b>Level 6</b>
			<b>PRE-DES-3038-1.1</b>	<b>PRE-DES-4038-1.1</b>		
<b>Knowledge</b>			<ul style="list-style-type: none"> <li>• Draw mechanical design fixture assemblies for manufacturing</li> </ul>	<ul style="list-style-type: none"> <li>• Design tooling, jigs and fixtures to support workplace manufacturing operations</li> </ul>		
<b>Abilities</b>			<ul style="list-style-type: none"> <li>• Fundamentals of jigs and fixture design</li> <li>• Principles and design of locators</li> <li>• Principles, design and positioning of clamps</li> <li>• Jig design, rules, considerations and functions of jig bushes</li> <li>• Design of fixture, rules, considerations and fixture design processes</li> <li>• Modular construction of jigs and fixtures</li> <li>• Types, elements and applications of modular fixture design</li> <li>• Specialised work-holdings</li> <li>• Manufacturing design assemblies for component drawings</li> </ul>	<ul style="list-style-type: none"> <li>• Interpretation of blueprints</li> <li>• Geometric dimensioning and tolerancing (GD&amp;T) and cumulative effect of tolerances</li> <li>• Tool design in manufacturing</li> <li>• Objectives of supporting and locating elements, and rules for location</li> <li>• Types of clamps and rules of clamping</li> <li>• Power work-holding systems and objectives of work-holding</li> <li>• Operations of setting blocks</li> <li>• Types of fastening devices</li> <li>• Requirements of different types of fixtures</li> <li>• Modular fixturing systems and applications</li> <li>• Time and motion studies relevant to tools, jigs and fixtures</li> </ul>		
			<ul style="list-style-type: none"> <li>• Identify datum or reference surfaces to be used as location features for jigs and fixture design</li> <li>• Design locators by drawing 6-degrees or 12-</li> </ul>	<ul style="list-style-type: none"> <li>• Review jig and fixture requirements for design considerations</li> <li>• Analyse existing, prototype and sample designs of tooling, jigs</li> </ul>		

**SKILLS FRAMEWORK FOR PRECISION ENGINEERING  
TECHNICAL SKILLS AND COMPETENCIES (TSC) REFERENCE DOCUMENT**

			<p>degrees movements of a free body</p> <ul style="list-style-type: none"> <li>• Generate '3-2-1' and/or '4-2-1' principle of locations to constraint free body movements</li> <li>• Sketch the application of locating pins and buttons</li> <li>• Select appropriate clamping methods for work-holdings</li> <li>• Design mechanical fixture designs in accordance with workplace instructions</li> <li>• Produce mechanical fixture design assembly drawings to assist in design processes</li> <li>• Specify requirements for locking elements</li> </ul>	<p>and fixtures to facilitate design process</p> <ul style="list-style-type: none"> <li>• Design planning for jigs and fixtures relevant to the workplace</li> <li>• Plan for production processes and record check points for relevant measurements and tests</li> <li>• Design tooling, jigs and fixtures constructions to design specifications, in accordance with workplace instructions</li> <li>• Verify completed jigs and fixtures against design plan specifications for dimensions, structural strength and operations</li> <li>• Repair faults and provide solutions, in accordance with workplace procedures through practical knowledge</li> </ul>		
--	--	--	---	--	--	--